

Analysis of large plastic deformation of elasto-plastic solids

- **Friction involves large plastic deformation.**
- **There are different ways of solving the deformation of elasto-plastic solids.**
- **Also upper- and lower-bound solutions, which are approximate solutions, can be very useful in engineering.**
- **One of the methods used is the slip-line field method, which gives a physical feel for the deformation process. It is an exact analysis for deformation of rigid-perfectly plastic solids.**

Classification of partial differential equations

- **Three different types of pd equations:**
 - **Elliptic (elastic deformation)**
 - **Parabolic (heat transfer, mass transfer)**
 - **Hyperbolic equations (wave propagation, plastic deformation)**

Classification of partial differential equations

- Consider the following second-order partial differential equation:

$$a \frac{\partial^2 z}{\partial x^2} + b \frac{\partial^2 z}{\partial x \partial y} + c \frac{\partial^2 z}{\partial y^2} = e$$

Boundary conditions :

z , $\frac{\partial z}{\partial x}$, and $\frac{\partial z}{\partial y}$ are specified.

Classification of partial differential equations

Then the variation of $\frac{\partial z}{\partial x}$ and $\frac{\partial z}{\partial y}$ may be expressed as

$$d\left(\frac{\partial z}{\partial x}\right) = \frac{\partial^2 z}{\partial x^2} dx + \frac{\partial^2 z}{\partial x \partial y} dy$$

$$d\left(\frac{\partial z}{\partial y}\right) = \frac{\partial^2 z}{\partial x \partial y} dx + \frac{\partial^2 z}{\partial y^2} dy$$

We have three equations and three unknowns $\frac{\partial^2 z}{\partial x^2}$, $\frac{\partial^2 z}{\partial x \partial y}$, and $\frac{\partial^2 z}{\partial y^2}$.

Classification of partial differential equations

Solving for $\frac{\partial^2 z}{\partial x^2}$,

$$\frac{\partial^2 z}{\partial x^2} = \frac{|N|}{|D|}$$

Depending on whether $|D|$ equal to or greater than 0, the pde represents different physical phenomena.

$b^2 - 4ac < 0$, elliptic equation.

$b^2 - 4ac > 0$, hyperbolic equation.

$b^2 - 4ac = 0$, parabolic equation.

The Upper- and the Lower-Bound Solutions

- We want to get approximation solutions for large deformation of rigid-perfectly plastic solid in plane strain.
- We have to satisfy
 - Equilibrium condition ($F=ma$)
 - Geometric compatibility
 - Stress-strain relationship (constitutive relationship)
 - Yield condition
 - Boundary conditions

The Upper- and the Lower-Bound Solutions

- Lower bound solutions are obtained if we satisfy
 - Equilibrium condition
 - Yield condition
 - Boundary conditions on stress
- Consider the punch indentation problem. The lower-bound can be obtained as

The Lower-Bound Solutions

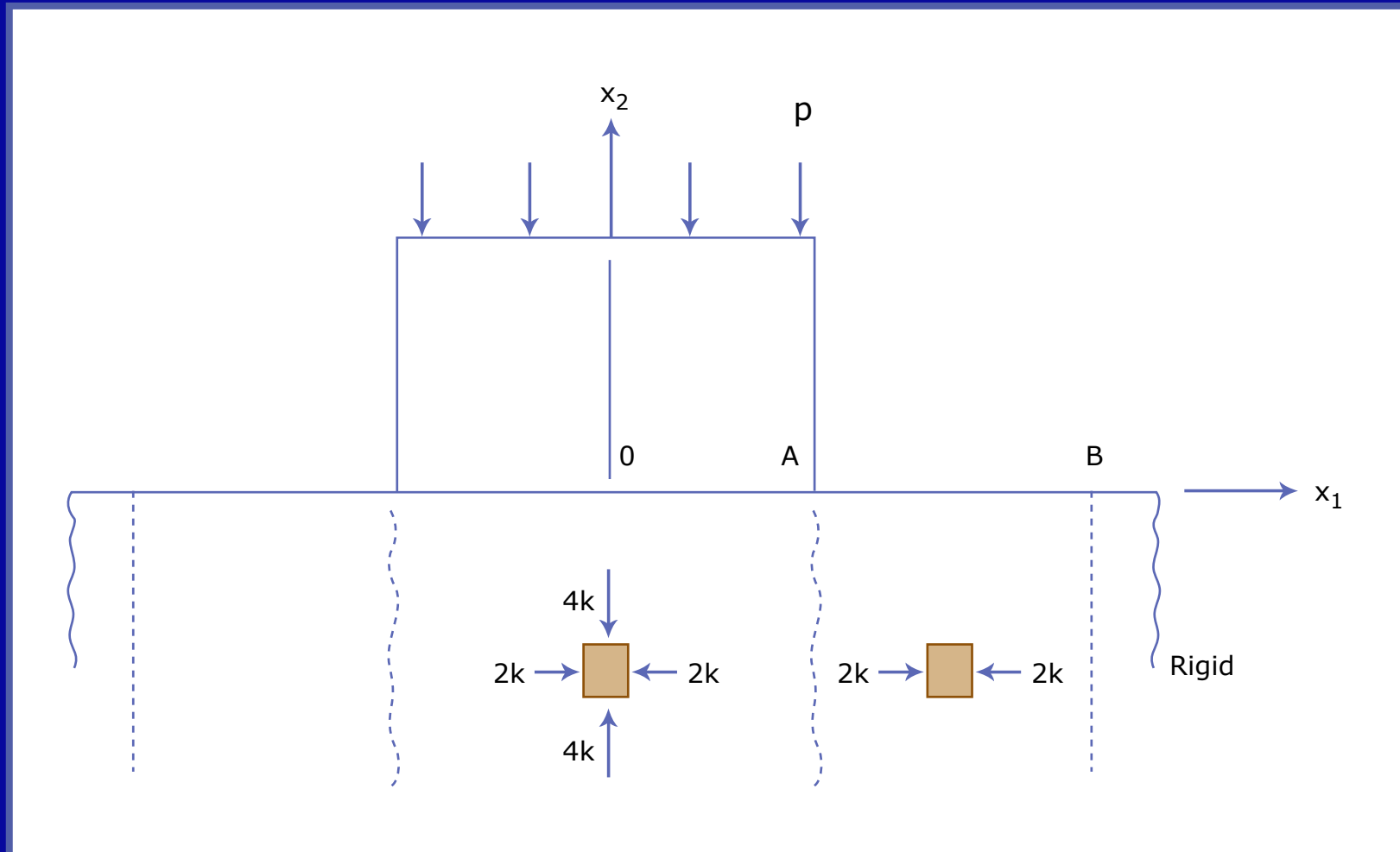


Figure by MIT OCW.

The Upper-Bound Solutions

The upper-bound-solutions are obtained by satisfying the following for an assumed displacement field:

- 1. Incompressibility condition**
- 2. Geometric compatibility**
- 3. Velocity boundary conditions.**

The Upper-Bound Solutions

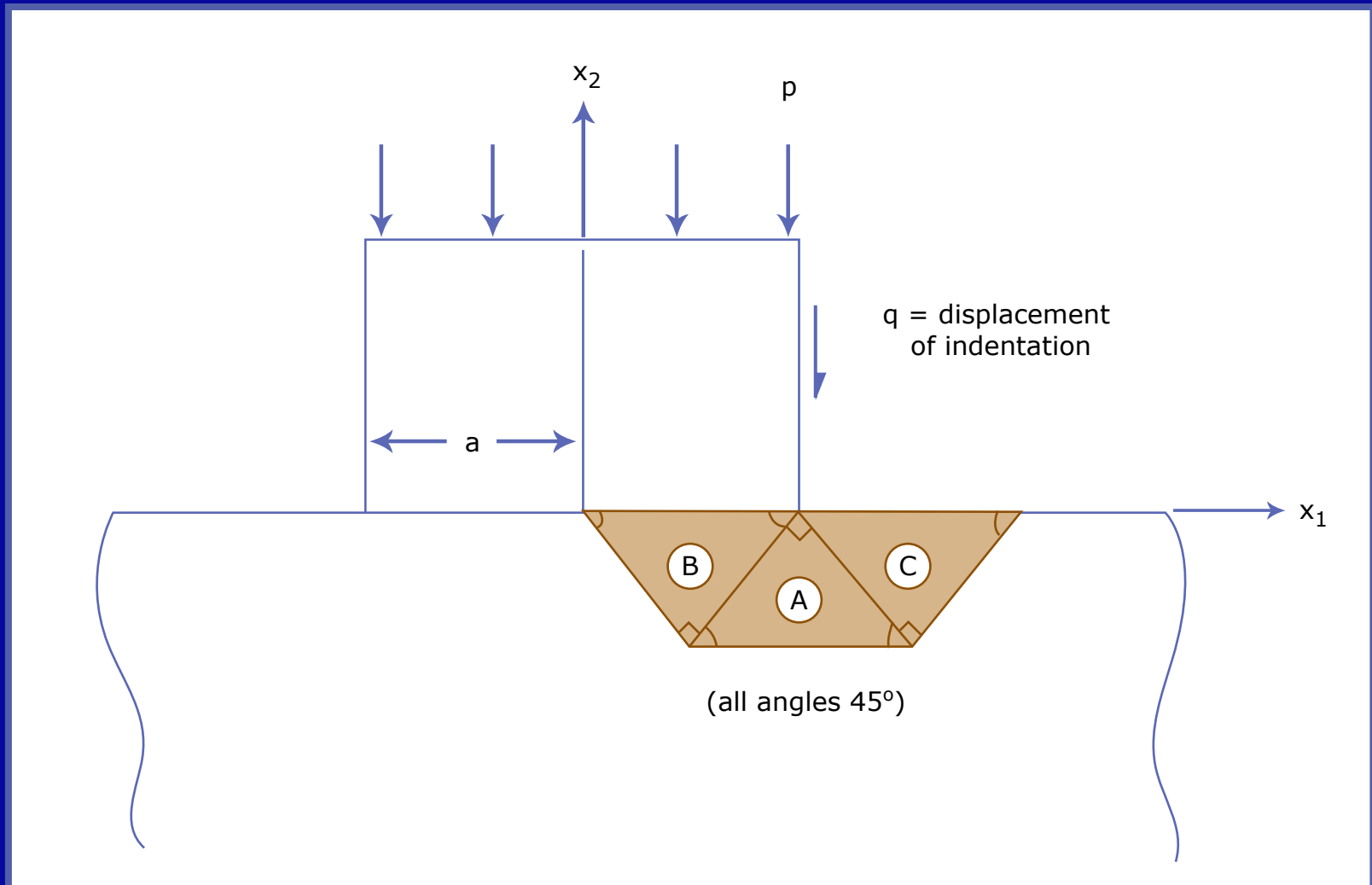


Figure by MIT OCW.

The Lower- and the Upper-Bound Solutions

The lower – bound solution

$$p \geq 4k \square$$

The upper – bound solution

$$p \leq 6k \square$$

The Slip-line Field Solutions

Equilibrium condition in plane strain:

$$\frac{\partial \sigma_{xx}}{\partial x} + \frac{\partial \sigma_{xy}}{\partial y} = 0$$
$$\frac{\partial \sigma_{yx}}{\partial x} + \frac{\partial \sigma_{yy}}{\partial y} = 0$$

The Tresca yield condition:

$$\sigma_I - \sigma_{III} = 2k$$

The Slip-line Field Solutions

The stresses can be represented in terms of two invariants, p and k , as

Graph removed for copyright reasons.

See Figure 3.A1 - bottom in [Suh 1986]: Suh, N. P. *Tribophysics*. Englewood Cliffs NJ: Prentice-Hall, 1986. ISBN: 0139309837.

The Tresca yield condition:

$$\sigma_I - \sigma_{III} = 2k \square$$

The Slip-line Field Solutions

The stresses can be represented in terms of two invariants, p and k , as

$$\sigma_{xx} = -p - k \sin \phi$$

$$\sigma_{yy} = -p + k \sin \phi$$

$$\sigma_{xy} = k \cos \phi$$

where

$$p = -\frac{\sigma_{xx} + \sigma_{yy}}{2}$$

The Slip-line Field Solutions

Characteristic lines:

$$\frac{dy}{dx} = \tan \phi \quad \alpha\text{-lines}$$

$$\frac{dy}{dx} = -\cot \phi \quad \beta\text{-lines}$$

Characteristic equations:

$$p + 2k\phi = \text{constant} \quad \alpha\text{-lines}$$

$$p - 2k\phi = \text{constant} \quad \beta\text{-lines}$$

The Slip-line Field Solution for Asperity Deformation

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See Figure 3.A1 - top in [Suh 1986]: Suh, N. P. *Tribophysics*. Englewood Cliffs NJ: Prentice-Hall, 1986. ISBN: 0139309837.

The Slip-line Field Solution for Asperity Deformation

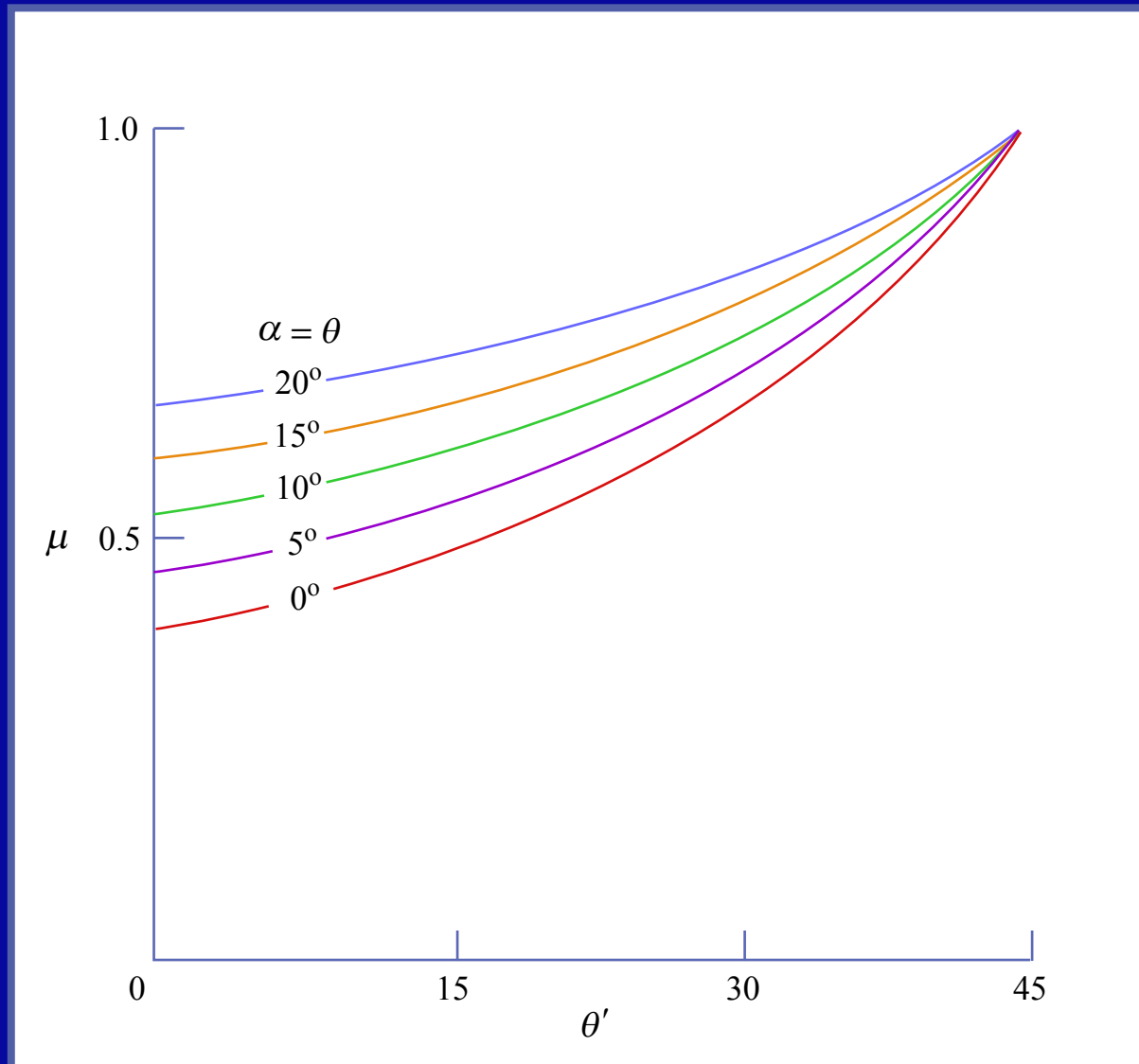


Figure by MIT OCW. After Suh, N. P., and H. C. Sin. "The Genesis of Friction." *Wear* 69 (1981): 91-114.